

O-Ring Face Seal Adapter Specifications

O-ring face seal fittings include a precision groove in the face of the male fitting. Sealing occurs when an O-ring is trapped in the groove by a smooth flat flange that is clamped against the face with a nut or nut and sleeve. The flat flange may be formed or brazed onto the end of a tube, or is machined on a fitting. (Figure 9)

There are two SAE groove types:

- Type A: The original style A O-ring has no retaining ledge. (Figure 10)
- Type B: The Type B groove has a retaining ledge (half dovetail) that improves O-ring retention. The Type B style is more commonly found and is a design improvement over the Type A. (Figure 11)

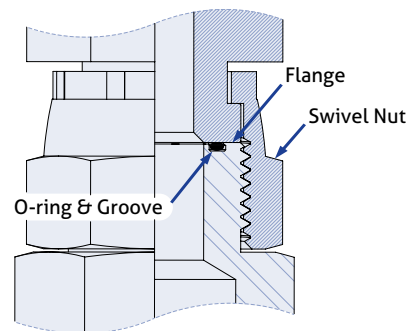


Figure 9 : ORFS Fitting Assembly

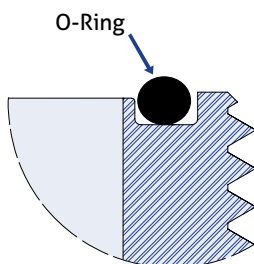


Figure 10: Detail View of Cross Section of Groove Type A

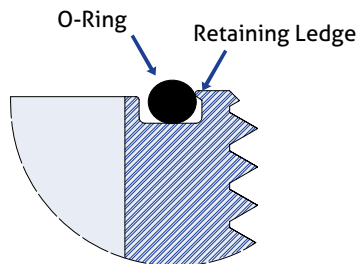


Figure 11 : View of Groove Type B

The following table lists the specifications for O-ring Face Seal adapters.

ORFS Specifications								
Dash Size	Tube Size	Thread Size	Working Pressure		Torque			
			Male (psi)	Female Swivel Nut (psi)	Male & Female (ft-lbs) +25% -0%	Bulkhead Locknut (ft-lbs) +25% -0%	Tube Nuts FFWR	Swivel Nuts FFWR
04	1/4	9/16-18	6000	6000	18	16	1/4-1/2	1/2-3/4
06	3/8	11/16-16	6000	6000	29	22	1/4-1/2	1/2-3/4
08	1/2	13/16-16	6000	6000	41	29	1/4-1/2	1/2-3/4
10	5/8	1-14	6000	6000	44	44	1/4-1/2	1/2-3/4
12	3/4	1-3/16-12	6000	6000	66	66	1/4-1/2	1/3-1/2
16	1	1-7/16-12	6000	5000	92	92	1/4-1/2	1/3-1/2
20	1 1/4	1-11/16-12	4000	4000	125	111	1/4-1/2	1/3-1/2
24	1 1/2	2-12	4000	3000	147	125	1/4-1/2	1/3-1/2

Note: Values are per SAE J2593 & J1453

Torque values are for wet installation of steel components. Reduce torque values for softer material components.

Table 4 : ORFS Specifications