

# Pipe & Pipe Swivel Adapter Specifications

NPSM fittings include an inverted 60° cone inside an internally threaded swivel union nut. Male NPTF fittings that have a 30° internal chamfer that make a 60° inverted cone, will mate with NPSM swivel unions (Figure 7).

**NOTE: THE MATING MALE THREADS MUST INCLUDE AN INSIDE CHAMFER ON THE END OF THE FITTING THAT MATES WITH THE INVERTED CONE. THREADS ARE FOR CLAMPING FORCE ONLY AND THE SEALING OCCURS ON A SMALL RADIAL SECTION BETWEEN THE MALE FITTING INTERNAL CHAMFER AND THE SWIVEL UNION INVERTED CONE.**

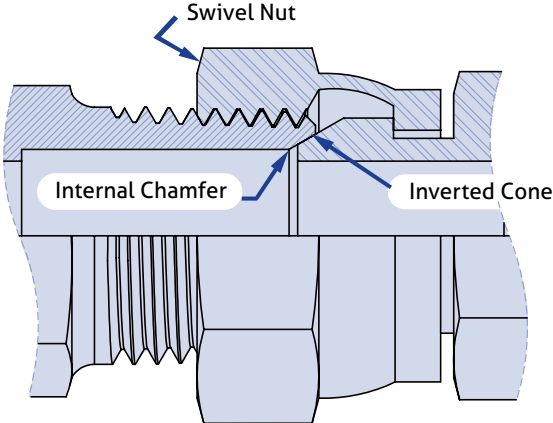


Figure 7 : NPTF & NPSM Union

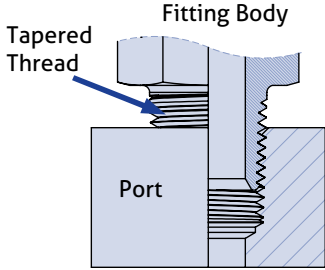


Figure 8: NPT & NPTF Assembly

NPT and NPTF (Figure 8) pipe threads seal by wedging the tapered threads through deformation into each other. Both of these threads require thread sealants to complete a seal.

The following table lists the specifications for NPT, NPTF, and NPSM Pipe adapters.

NPT, NPTF, and NPSM Pipe Specifications						
Dash Size	Thread Size	Major OD* (inch)	Working Pressure		Torque	
			NPT, NPTF Male and Female	NPSM Female Swivel Nut	NPT, NPTF	NPSM Swivel Union
			(psi)	(psi)	(TFFT)	(FFWR)
02	1/8-27	.405	5000	5000	2-3	2
04	1/4-18	.540	5000	5000	2-3	2
06	3/8-18	.675	4000	4000	2-3	2
08	1/2-14	.84	3000	3500	2-3	2
12	3/4-14	1.050	2500	2250	2-3	2
16	1-11 1/2	1.315	2000	2000	1 1/2 - 2 1/2	1 1/2
20	1 1/4-11 1/2	1.660	1150	1625	1 1/2 - 2 1/2	1 1/2
24	1 1/2-11 1/2	1.900	1000	1250	1 1/2 - 2 1/2	1 1/2
32	2-11 1/2	2.375	1000	1125	1 1/2 - 2 1/2	1 1/2

Values are per SAE J514 & J2593

Table 3: NPT, NPTF, and NPSM Pipe Specifications